

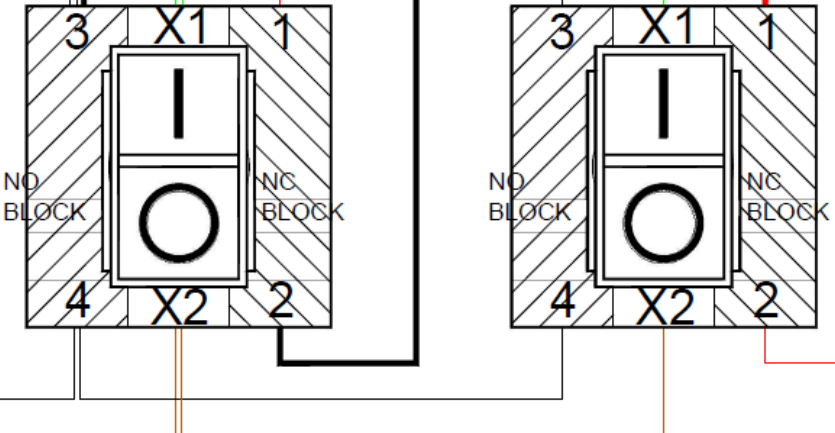
8 7 6 5 4 3 2 1

PRIMARY PANEL SWITCH      SECONDARY SWITCH

① REMOVE RED WIRE FROM PRIMARY PANEL SWITCH AND WIRE TO #1 ON RED NC TERMINAL BLOCK ON SECONDARY SWITCH

② WIRE FROM #2 ON SECONDARY SWITCH TO #1 ON PRIMARY PANEL SWITCH

③ WIRE 4 MORE WIRES FROM SECONDARY FRONT VIEW ON SWITCH, WIRING DONE ON BACK OF SWITCH TO THE SAME POSITIONS ON PRIMARY PANEL SWITCH



**PM-Model,**  
Compatible with newest  
MA Series  
Have questions? Call Kay Industries  
(574) 780-7464  
<https://kayind.com>

#	Addenda

**TOLERANCES**  
.X = ± .03  
.XX = ± .015  
.XXX = ± .005  
HOLE Ø = ± .003



Drawing  
Revised and  
Approved By:  
**RR 2/23/23**

Description: WIRING DIAGRAM  
Description:  
Description:

Scale: #:#

SHEET 1 OF 1

8 7 6 5 4 3 2 1